

Choosing the Right Hipot Platform for Modern Manufacturing Electrical Safety Testing



INTRODUCTION

Electrical safety testing has evolved from a standalone bench task into a critical, integrated part of modern manufacturing and product validation. As products become more complex — and production environments more automated — the choice of a hipot tester is no longer just about voltage range or leakage resolution. It’s about scalability, integration, data, and long-term flexibility.

Vitrek’s V7X, 95X and the newest V10X series hipot testers represent three distinct approaches to electrical safety testing, each aligned with different stages of manufacturing maturity and operational needs.

FROM ENTRY-LEVEL TESTING TO PRODUCTION CONFIDENCE

For many organizations, electrical safety testing begins at the bench or in low-volume production. In these environments, simplicity, reliability and cost efficiency matter most. The V7X series is designed for exactly this role. It delivers core AC, DC, insulation resistance and optional ground bond testing required for compliance — without unnecessary complexity. Fast test times, intuitive touchscreen operation, and automation-ready interfaces make it a practical choice for manufacturers who need dependable results without over engineering their test stations.

As production volumes increase and products demand higher voltage, higher current, or tighter tolerances, testing requirements shift. The 95X series addresses this transition point. With higher output capacity, picoamp-level leakage measurement, advanced ramp and dwell control, and faster throughput, the 95X is built for demanding production environments. It supports more sophisticated test sequences, integrates cleanly with automation systems, and handles the higher stresses associated with EV components, power distribution products, and regulated medical or industrial equipment.

WHEN AUTOMATION AND DATA BECOME STRATEGIC ASSETS

In fully automated or Industry 4.0 manufacturing environments, electrical safety testing must do more than pass or fail a unit. It must generate traceable data, integrate with factory networks, and scale as products and standards evolve. This is where the V10X series stands apart.



WHEN AUTOMATION AND DATA BECOME STRATEGIC ASSETS (CONTINUED)

The V10X series is designed as a future-ready testing architecture. Network connectivity, simple, full featured ASCII based command set, touchscreen control, and built-in reporting tools allow it to function as part of a connected production ecosystem. Advanced sequencing, multi-dwell testing, and high-speed chaining enable complex test strategies without slowing throughput. For organizations investing in long-term automation, centralized data management, and audit-ready documentation, the V10X becomes a strategic tool rather than just a tester.

MATCHING THE PLATFORM TO THE MANUFACTURING STRATEGY

Choosing between the V7X, 95X and V10X is less about feature checklists and more about aligning test capability with business objectives. The V7X supports efficient, cost-effective compliance testing. The 95X delivers power, speed and flexibility for high-throughput production. The V10X provides the foundation for intelligent, data-driven safety testing in automated environments.

The platforms share Vitrek's core strengths — measurement accuracy, safety-focused design and automation-ready architecture — but differ in how they scale with system complexity. All three platforms support multi-point testing through integration with Vitrek's 964i automated switching system. The 95X and V10X platforms are designed for advanced testing and production line applications, while the V7X is optimized for standalone or simpler automated test environments.

In an era where electrical safety testing directly impacts throughput, quality and compliance risk, selecting the right hipot platform is a strategic decision. The best choice is the one that not only meets today's requirements but also supports where your manufacturing operation is headed next.

HOW VITREK STACKS UP AGAINST OTHER INDUSTRY LEADING TESTERS

As electrical safety testing becomes more tightly integrated into automated manufacturing and compliance workflows, differences between hipot platforms extend well beyond basic voltage ratings. Factors such as measurement integrity, automation readiness, usability, throughput, and data traceability increasingly define real-world performance. Understanding how Vitrek testers compare to other industry-leading solutions helps engineers and manufacturers select systems that align with both current requirements and long-term production strategies.

Measurement Accuracy & Noise Floor

Vitretek's V7X, 95X, and V10X testers are recognized for high-sensitivity leakage measurement and stable hipot outputs with low ripple and minimal noise. The 95X and V10X platforms offer picoamp-level resolution that competes directly with high-end testers, particularly in insulation resistance and leakage current measurements. While some competing systems achieve similar voltage ranges, their noise performance can be less consistent at very low leakage levels, introducing jitter that complicates validation of products with tight insulation margins or sensitive electronics. A lower noise floor translates directly into more trustworthy results, fewer false failures, and consistent pass/fail decisions—especially in high-voltage, low-current applications.

Automation & Integration

Automation is a critical differentiator in modern test environments, and Vitrek places strong emphasis on integration flexibility. Ethernet, USB, simple, full featured ASCII based command sets, RS-232, and digital I/O are standard on higher-end models, and optional GPIB interface available. The V10X extends this even further with its built-in web browser portal and remote control capability built in. Vitrek systems also integrate seamlessly with QT Insite test management software and automated high-voltage switching solutions such as the 964i, enabling coordinated multi-point testing without excessive external logic control. While other industry leaders also offer automation interfaces, many rely on proprietary protocols or optional interface modules. Vitrek's use of standard communication methods and optional GPIB — available in the 95X and V10X — reduces integration friction, shortens deployment time, and makes it easier to scale automated test systems as production grows.



HOW VITREK STACKS UP AGAINST OTHER INDUSTRY LEADING TESTERS (CONTINUED)**User Experience & Control**

Ease of use plays a significant role in production efficiency, and Vitrek's interface design reflects this priority. Touch-screen control on the V7X and V10X platforms guides engineers and operators through test setup and execution in a clear, intuitive way. The V10X's built-in barcode scanner streamlines testing even further allowing for test selection, execution and data entry directly from the scanner wand. When combined with remote control interfaces, this approach minimizes setup errors and reduces operator training requirements. By contrast, some legacy systems still rely on text-based menus or deep configuration trees that slow test creation and increase the likelihood of mistakes. Even when competitors offer sophisticated user interfaces, the added complexity can be better suited to laboratory environments than fast-paced production lines. A clean, intuitive interface ultimately improves collaboration between engineering, quality and production teams.

Testing Speed & Throughput

Vitretek testers are designed to support high-throughput production environments without sacrificing measurement integrity. Fast test cycles — on the order of 100 milliseconds per condition — combined with advanced sequencing capabilities on the 95X and V10X allow manufacturers to maintain aggressive Takt times. When paired with automated switching systems such as the 964i, multi-point test configurations can still achieve high throughput without introducing bottlenecks. While competitors' models may be known for high-speed operation, Vitrek leads the way, particularly when overall system performance is considered, including network communication and automation overhead. Faster cycles directly translate to more units tested per hour and lower cost per unit in high-volume manufacturing.

Data logging and Reporting

Traceability and documentation are increasingly important, especially in regulated industries. The V10X platform addresses this directly with built-in PDF and CSV reporting for immediate, on-instrument documentation. For more advanced test management needs, Vitrek's QT Insite software extends these capabilities by centralizing data collection, managing test sequences, and maintaining comprehensive, searchable test records across multiple stations.

This combination is particularly valuable in medical, EV, and aerospace applications where audit trails, operator accountability, and long-term data retention are mandatory. While some competing systems rely solely on external PC software or controllers for logging and reporting—adding complexity and maintenance overhead—Vitretek offers a layered approach. On-instrument reporting supports streamlined production environments, while QT Insite enables enterprise-level traceability, compliance documentation, and quality system integration, simplifying adherence to ISO, IEC, and internal quality requirements.

Customization and Accessories Ecosystem

Vitretek's ecosystem supports scalable, multi-output test systems with minimal reengineering. Integration with the 964i high-voltage switching system enables efficient testing of complex products such as cable assemblies, harnesses, and power distribution components. Consistent accessories across platforms simplify system expansion. Vitrek also works closely with customers to understand test requirements and configure solutions that fit their products and production workflows. This unified, application-driven approach reduces the learning curve, lowers total cost of ownership, and accelerates deployment as testing needs evolve.

CONCLUSION

Vitretek hipot testers stand out by delivering a balanced combination of usability, speed, automation and measurement accuracy. Intuitive interfaces reduce operator error, while fast execution and integrated switching support high-throughput production without sacrificing measurement quality.

With built-in reporting on the V10X and centralized data management through QT Insite, Vitrek simplifies traceability and compliance in regulated environments. Combined with a scalable accessory ecosystem and consistent system architecture, Vitrek provides a practical, future-ready approach to electrical safety testing that grows with manufacturing needs.



VITREK HIPOT SELECTION GUIDE

Decision Question	Outcome	Recommended Platform
Bench or low-volume testing?	Standalone / basic automation	V7X Series
Higher voltage or tighter leakage limits?	More power & precision needed	95X or V10X Series
Multi-point automated testing?	Requires HV switching	V7x, 95X or V10X + 964i
Centralized data & audit traceability?	Enterprise test management	V10X + 964i + QT Insite

VITREK HIPOT FEATURE COMPARISON

Feature / Capability	V7X Series	95X Series	V10X Series
Target Use Case	Bench & Entry-Level Production	High-Power Production & Compliance	Advanced Automation & Industry 4.0
AC Hipot Testing	Available (model dependent)	✓	✓
DC Hipot Testing	Available (model dependent)	✓	✓
Insulation Resistance (IR)	Available (model dependent)	✓	✓
Ground Bond Testing	Available Up to 30 A (model dependent)	Available Up to 40 A (model dependent)	Available Up to 40 A (model dependent)
Max AC Output Voltage	Up to 5 kV	Up to 10 kV (30 kV option)	Up to 10 kV (30 kV option)
Max DC Output Voltage	Available Up to 5 kV (model dependent)	Up to 15 kV	Up to 15 kV
Leakage Measurement Resolution	Nanoamp-level	Picoamp-level	Picoamp-level
Multi-Step Test Sequences	✓	✓	✓
Advanced Ramp/Dwell Control	—	✓	✓
Ethernet/Network Connectivity	—	✓	✓
Automation Interfaces	RS-232, Digital I/O	Ethernet, RS-232, Digital I/O, Optional GPIB	Ethernet, USB, RS-232, Digital I/O, Optional GPIB
Built-in Reporting (PDF/CSV)	—	—	✓
964i HV Switching Compatible	✓	✓	✓
QT Insite Software Compatible	✓	✓	✓
Best Fit Summary	Cost-effective, compact safety testing	High-voltage, high-throughput production	Future-ready automation with data-driven QA

